



PP Upstroking Production Press

High performance – low height

PP

Technical data	Press force	6.300 – 25.000 kN
	Max. stroke	120 - 300 mm
	Number of strokes	≤ 12 /min*
	Ejector force	100 - 600 kN
	Ejector stroke	30 -50 mm
Dimensions	Tool installation space (W x D)	500 x 720mm – 830 x 1330 mm
	Tool installation height	600 -1000 mm
	Floor space requirement (W x D x H)	2.6 x 1.1 x 2.6m – 5 x 3 x 3.5m
	Weight (without oil)	9.500 – 52.100 kg
Speed	Closing	175 - 250 mm/s
	Pressing	2,2 - 10,4 mm/s
	Opening	175 - 250 mm/s
Supply	Max. power consumption	27,5 - 125 kW
	Compressed air supply	≥ 6 bar
Miscellaneous	Multiple pressing with adjustable press force	•
	Adjustable dwell time	•
	Adjustable closing stroke and pressing speed	•
	LCD-Touch-Operator panel	•
	USB-Port for data exchange	•
	Noise protection cabinet	•
	Safety devices acc. CE	•
Options	Tool systems	•
	Teleservice	•
	Automation	•

*depending on manual or automatic operation

