



## EP Upstroking Hobbing Press

Hobbing in highest precision

EP

<b>Technical data</b>	Press force	6.300 - 25000 kN
	Blank	≤ ø 150* mm
	Max. stroke	275 – 300 mm
	Number of strokes	≤ 4 /min
	Ejector force	300 - 600 kN
	Ejector stroke	30 – 50 mm
<b>Dimensions</b>	Tool installation space (W x D)	500 x 720 – 830 x 1330 mm
	Tool installation height	600 – 1000 mm
	Floor space requirements (W x D x H)	2,6 x 1,1 x 2,6 – 3,9 x 2 x 3 mm
	Weight (without oil)	7.800 – 27.000 kg
<b>Speed</b>	Closing	6 - 10 mm/s
	Pressing	0,02 -0,3 mm/s
	Opening	11 - 15 mm/s
<b>Supply</b>	Max. power consumption	4,5+5,5 – 11+5,5 kW
	Compressed air supply	≥ 6 bar
<b>Miscellaneous</b>	Multiple pressing with adjustable press force	•
	Adjustable dwell time	•
	Hobbing depth / Switch-off point	•
	Adjustable hobbing speed	•
	Separate 2-hand control panel	•
	USB-Port for data exchange	•
	Operator panel integrates in switch cabinet	•
	Safety devices acc. CE	•
<b>Options</b>	Hobbing tool	•
	Tele service	•

\*depending on material and press size

